SOUDOTAPE A

ESSC SASC Strip electrode

	054 5 43			EN 100 4 11-	4 0
AWS A5.17 /	/ SFA-5.17	EN ISO 14171-A		EN ISO 1417	1-8
(EL8)		(S1)		(SU08)	
	stics and typical field				
 Suitable for In combination SOUDOTAPE. In combination 0.5% Mo steed In combination 1.25% Cr + 0 In combination 2.25% Cr + 1 In combination 5% Cr + 1% Model 	r rolls, casting rollers, buff on with RECORD RT 159 A is perfectly suitable to g on with RECORD SMo TW, el chemical deposit (1.54 on with RECORD CrMo15 .5%Mo steel chemical de on with RECORD CrMo22, .0%Mo steel chemical de on with RECORD RT350,	et buffer layer with hardness .15 - 16Mo3 - SA387 Gr. 1) w rW, posit (1.7335 - 13CrMo4-5	in the range of 150H ith hardness in the ra - SA387 Gr. 11) with 10 - SA387 Gr. 22) to	B. nge of 150HB. nardness in the ra	inge of 200HB.
0	. ,	microstructure to get hardne	ess in the range of 60	0HB (55HRc)	
0	alysis		, i i i i i i i i i i i i i i i i i i i	0HB (55HRc)	Fe
Typical and	. ,	s microstructure to get hardne Si 0.01	ess in the range of 60 Mn 0.20	OHB (55HRc)	Fe Rem.
Typical and vt%	alysis C	Si	Mn	OHB (55HRc)	
Typical ana vt% Typical flu	alysis C 0.03	Si	Mn	0HB (55HRc) En ISO 1417	Rem.
Typical and vt% Typical flux Process	alysis C 0.03	Si 0.01	Mn 0.20		Rem.
Typical and vt% Typical flux Process SAW	alysis C 0.03	Si 0.01 Name	Mn 0.20	EN ISO 1417	Rem.
Typical and vt% Typical flux Process SAW SAW	alysis C 0.03	Si 0.01 Name RECORD CrMo15 TW	Mn 0.20	EN ISO 1417 S A CS 3	Rem.
rt% Typical and Typical flux Process SAW SAW SAW	alysis C 0.03	Si 0.01 Name RECORD CrMo15 TW RECORD CrMo22	Mn 0.20	EN ISO 1417 S A CS 3 S A CS 3	Rem.
Typical and wt% Typical flux Process SAW SAW SAW SAW SAW	alysis C 0.03	Si 0.01 Name RECORD CrMo15 TW RECORD CrMo22 RECORD RT 159	Mn 0.20	EN ISO 1417 S A CS 3 S A CS 3 S A CS 3	Rem.
rypical and wt% Typical flux Process SAW SAW SAW SAW SAW SAW	alysis C 0.03	Si 0.01 Name RECORD CrMo15 TW RECORD CrMo22 RECORD RT 159 RECORD RT 350	Mn 0.20	EN ISO 1417 S A CS 3 S A CS 3 S A CS 3 S A CS 3 S A AB 3	Rem.
rt,-% Typical and Typical flux Process SAW SAW SAW SAW SAW SAW SAW SAW	alysis C 0.03	Si 0.01 Name RECORD CrMo15 TW RECORD CrMo22 RECORD RT 159 RECORD RT 350 RECORD RT 600	Mn 0.20	EN ISO 1417 S A CS 3 S A CS 3 S A CS 3 S A AB 3 S A AB 3	Rem.
vt% Typical and Typical flux Process SAW SAW SAW SAW SAW SAW SAW SAW	alysis C 0.03 xes to combine	Si 0.01 Name RECORD CrMo15 TW RECORD CrMo22 RECORD RT 159 RECORD RT 350 RECORD RT 600 RECORD RT 600 RECORD S46 T	Mn 0.20	EN ISO 1417 S A CS 3 S A CS 3 S A CS 3 S A CS 3 S A AB 3 S A AB 3 S A AB 1	Rem.
vt% Typical and Process SAW SAW SAW SAW SAW SAW SAW SAW SAW SAW	alysis C 0.03 xes to combine	Si 0.01 Name RECORD CrMo15 TW RECORD CrMo22 RECORD RT 159 RECORD RT 350 RECORD RT 600 RECORD RT 600 RECORD S46 T	Mn 0.20	EN ISO 1417 SA CS 3 SA CS 3 SA CS 3 SA AB 3 SA AB 3 SA AB 3 SA AB 1 SA CS 3	Rem.
Typical ana wt%	alysis C 0.03 xes to combine	Si 0.01 Name RECORD CrMo15 TW RECORD CrMo22 RECORD RT 159 RECORD RT 350 RECORD RT 600 RECORD RT 600 RECORD S46 T	Mn 0.20	EN ISO 1417 SACS3 SACS3 SACS3 SAAB3 SAAB3 SAAB3 SAAB1 SACS3	Rem.

All information provided is based upon careful investigation and intensive research. However, we do not assume any liability for correctness and information is subject to change without notice.

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by voestalpine