

TERRA NX 400 TLH

Equipment for TIG DC HF welding. Inverter technology.
Three-phase power supply.



HIGHLIGHTS

- » Full digital control panel with LED display.
- » TIG DC HF welding with 4 proprietary welding processes by Böhler Welding.
- » High welding power.

EQUIPMENT	
Power source	TERRA NX 400 TLH
Cooling unit	WU 230
Trolley	GT 150 / GT 350 / GT 400
Torch - Air Cooled	ST 2200 (Standard - U/D) / ST 2200 FX (Standard - U/D)
Torch - Liquid Cooled	ST 4000 (Standard - U/D) ST 4000 FX (Standard - U/D)
WELDING TECHNOLOGIES	
TIG DC Processes	DcDrive / DcPulse / FastPulse / EasyArc by Böhler Welding
MMA	✓
Main TIG functions	Easy Joining / Spot Welding / Pulse Slope

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TECHNICAL FEATURES	
Inverter technology	Inverter ThreeLevel® by Böhler Welding
Communication	CANBUS Digital communication 500 Kbs
Software upgrade	Proprietary software
Validation program	Included
User panel	Led-based
Welding parameters display A/V	Digital

TECH DATA			
TERRA NX	400 TLH		
Dimensions	620x240x460mm	Slow blow line fuse	25 A
Weight	22.5kg	Open circuit voltage	61Vdc
Power supply (50/60 Hz)	3x400V±15%	IP protection rate	IP23S
Maximum Input Power	18.6 kVA	Insulation Class	H
Maximum Input current	13.4 A	Power supply cable	4x4 mm ² - 5 m
Efficiency	88%	cosφ	0.99
Power Factor (P.F.)	0.72	Adjustment range	3-400 A
Duty cycle TIG - 40 °C	50% - 400 60% - 380A 100% - 340A	Duty cycle TIG - 25 °C	80% - 400A 100% - 360A
WU	WU 230		
Dimensions	660x240x220 mm	Power	1.0 kW
Weight	12.0 kg	Cooling liquid	3.0 l
Power supply	1x400 Vac	IP protection rate	IP23S
Torches - Air cooled	ST 2200 (all versions)	ST 2200 FX (all versions)	
Duty cycle	35% 180A	35% 180A	
Diameter	0.5÷4.0 mm	0.5÷4.0 mm	
Cable length	4-8 m	4-8 m	
Torches - Liquid cooled	ST 4000 (all versions)	ST 4000 FX (all versions)	
Duty cycle	100% 350A	100% 350A	
Diameter	0.5÷4.0 mm	0.5÷4.0 mm	
Cable length	4-8 m	4-8 m	