

Classifications

EN ISO 26304-A

AWS A5.23 / SFA-5.23

TZ3Ni2,5CrMoMn

ECG

Characteristics and typical fields of application

diamondspark S 960 HP is a coppered seamless basic flux cored wire for welding high strength steel grades like S960QL1.

The wire has a good resistance to deformation and is very easy to straighten to ensure the best current transfer with a low contact tip wear. The wire is not sensitive to moisture pick up.

Typical fluxes to combine

Process

Name

EN ISO 14174

SAW

UV 422 TT-LH

S A FB 1 65 AC H5

