

Classifications

EN ISO 24598-A

AWS A5.23 / SFA-5.23

S S ZCrMoWVNb 9 1 1

EG (EB91(mod.))

Characteristics and typical fields of application

Thermanit MTS 911 is a solid wire for submerged arc welding of creep resistant E911 in power generation.

Recommended SAW flux:

Marathon 543

Typical analysis

	C	Si	Mn	Cr	Ni	Mo	W	V	Nb	N
wt.-%	0.11	0.25	0.45	9.0	0.45	1.0	1.0	0.20	0.06	0.04

Operating data

Dimension mm

3.0

Approvals

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