

Thermanit JE-308L

SAW wire, high-alloyed, austenitic, stainless

1.6 200 – 300 26	SAW wire, high-alloyed, austenitic, stainless				boi lier weiching by voestalpine		
S 19 9 L ER308L Characteristics and typical fields of application SAW wire of S 19 9 L / ER308L type for joining and surfacing applications with matching and similar stabilized and non- austenitic CrNi(N) and CrNiMo(N)-steels/cast steel grades. Resistant to intercrystalline corrosion and wet corrosion up to resistance similar to matching low-carbon and stabilized austenitic 18Cr-8Ni(N)-steels and cast steel grades. Good toug temperatures as low as -196°C. Recommended SAW flux: Marathon 104 Marathon 213 Marathon 104 Intercrystalline corrosion and stabilized austenitic 18Cr-8Ni(N)-steels and cast steel grades. Good toug temperatures as low as -196°C. Base materials This is the steel stabilized austenitic 18Cr-8Ni(N)-steels and cast steel grades. Good toug temperatures as low as -196°C. Marathon 104 Marathon 104 Marathon 213 Marathon 431 Base materials Steel st						ns	lassification
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4.0				4.0			
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