

Classifications

EN ISO 14343-A	EN ISO 14343-B	ASME II C SFA 5.9
B 22 11 L	BS309LD	(EQ309L)

Characteristics and typical fields of application

- SOUDOTAPE 22.11L is a strip developed for single and multi layer Electroslag and Submerged Arc strip cladding of the 308L alloy.
- Good alternative to SOUDOTAPE 309L as barrier layer for Electroslag strip cladding
- SOUDOTAPE 22.11L is TÜV approved with RECORD EST 122.
- Suitable for chemical & petrochemical reactors, hydrocrackers,...

Typical analysis

	C	Si	Mn	Cr	Ni	N	Fe
wt.-%	0.01	0.3	1.6	21.2	11.1	0.04	Rem.

Typical fluxes to combine

Process	Name	EN ISO 14174
ESW	RECORD EST 122	ES A FB 2B
ESW	RECORD EST 501	ES A FB 2B

Packaging

Size(s) in mm	Type	Weight
30 x 0,5	Coil	25 - 30 kg
60 x 0,5	Coil	50 - 60 kg
90 x 0,5	Coil	75 - 90 kg

Other sizes and coil weights on request.