

### Classifications

EN ISO 14174

S A CS 3

### Characteristics and typical fields of application

- Alloyed agglomerated flux for Submerged Arc strip hard surfacing of rolls.
- Allows to deposit a 410NiMoNbV alloy in 3 layers or more.

### Flux properties

Polarity	DC +
Basicity index (Boniszewski)	1.4
Grain size (EN ISO 14174)	0.40 – 1.4 mm (No. 40 – 14)
Apparent density	1.1
Flux consumption	1.0 ( kg fused flux / kg strip )
Redrying	1 to 2 hours at 350 +/- 50°C

### Typical strips to combine

Process	Name	ASME II C SFA 5.9	EN ISO 14343-A	EN ISO 14343-B
SAW	SOU DOTAPE 430	EQ430	B 17	BS430

### Packaging

Type	Weight
bag	25 kg