

## Classifications

EN ISO 14174

ES A FB 2B

## Characteristics and typical fields of application

- Highly basic agglomerated flux for Electroslag strip cladding of alloy C276 with SOUDOTAPE NiCrMo59 for the first layer and SOUDOTAPE NiCrMo4 for the second layer.
- Excellent weldability and wetting action, easy slag release.

## Flux properties

Polarity	DC +
Basicity index (Boniszewski)	3.6
Grain size (EN ISO 14174)	0.25 – 1.0 mm (No. 60 – 18)
Apparent density	0.85
Flux consumption	0.8 ( kg fused flux / kg strip )
Redrying	1 to 2 hours at 350 +/- 50°C

## Typical strips to combine

Process	Name	ASME II C SFA 5.14	EN ISO 18274
ESW	SOUDOTAPE NiCrMo4	EQNiCrMo-4	B Ni 6276 (NiCr15Mo16Fe6W4)

## Packaging

Type	Weight
Metal drum	25 kg