Thermanit 620

Stick electrode, high-alloyed, nickel-base

utp
by voestalpine

E Ni 6620 (NICr1 4Mo7Fe) ENIC TAMO7Fe) ENIC	Classification	-									
Characteristics and typical fields of application High-recovery nickel-base covered electrode of E Ni 6620 / ENiCrMo-6 type primarily developed for 9% Ni steels for liquefied natural gas (LKG) and 5% nickel steels for liquefied ethylene gas (LEG) storage and transportation. Typical applications are welding of cryogenic gas storage tanks and tankers. The electrode shows low spatter formation, easy sig detachability and good arc stability and bead appearance. Designed to be suitable for welding on AC, to avoid the magnetic arc blow effect, which can occur when welding coldtough nickel steels on DC polarity. Base materials Steels to the suitability and good arc stability and bead appearance. Designed to be suitable for welding on AC, to avoid the magnetic arc blow effect, which can occur when welding coldtough nickel steels on DC polarity. Base materials Steels to the suitability and good arc stability and bead appearance. Designed to be suitable for welding on AC, to avoid the magnetic arc blow effect, which can occur when welding coldtough nickel steels on DC polarity. Base materials Steels to the suitability and good arc stability and bead appearance. Designed to be suitable for welding on AC, to avoid the magnetic arc blow effect, which can occur when welding coldtough nickel steels on DC polarity. Base materials Steels to the suitability and good arc stability and bead appearance. Steels to the suitability and good arc stability and bead appearance. Steels to the suitab	EN ISO 14172-A					AWS A5.5/SFA A5.5					
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Approvals

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